



## **Material - SAE 1548**

Standard Specification For Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Steel

**Group - Ferrous Mild Steel Alloys** 

Sub Group - SAE 1548 Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Steel Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Steel

Chemical Composition			Heat Treatment	
Carbon	C %	0.440 - 0.520		
Manganese	Mn %	1.100 - 1.400	As Raw or Annealing or Normalizing or Hardening and Tempering	
Phosphorus	P %	0.030 max.		lizing or Hardoning and
Sulphur	S %	0.035 max.		•
Lead	Pb %	0.150 - 0.350		
Boron	В %	0.0005 - 0.003		
Iron	Fe %	Balance		
-	-	-		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	640 - 730
-	-	-	Yield Strength in Mpa	370 min.
-	-	-	Elongation in %	10 min.
-	-	-	Reduction of Area in %	28 - 35
-	-	-	Hardness in HB	192 - 217
	-	-	Impact in Joule	-

Cross Reference Table				
Material	Standard	Country Grade Belong to the Industry		
G15480	UNS	USA	Bars, Wire Rods, Plates, Strip, Sheets and Tubing	
1548	AISI	USA	Steel and Bar	
A 29 1548	ASTM	USA	Steel and Bar	
A 510 1548	ASTM	USA	Wire Rod, Round Wire and Steel	
A 576 15L48	ASTM	USA	Steel and Bar	
A 830 1548	ASTM	USA	Plate and Steel	
A 830 G15480	ASTM	USA	Plate and Steel	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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